



ECH 4644

Process Design

Academic Term: Spring 2019

Course Section(s):

Class #/Section	Meeting Info
13194/22A3	M,W,F Period 3 (9:35 AM - 10:25 AM) FLI 0105
13195/6224	M,W,F Period 6 (12:50 PM - 1:40 PM) LAR 0239

Instructor

Dr. Sindia Rivera-Jiménez,

ChemE Lecturer, Institute for Excellence in Engineering Education

- Office Location: 202D Nuclear Science Building
- Telephone: 352-846-1974
- Email: rivera.jimenez@eng.ufl.edu and samuelberens@ufl.edu. **You MUST put ECH4644 in the subject heading to receive an answer.** It makes it more efficient for all. (Expect 24 hrs. response time from M-F and 48 hrs. for weekends)
- Office hours: To be announced on Canvas (3 hrs. per week). You can email to make an appointment with your instructor. Also, I am available immediately after class (since class usually is finished 15-20 minutes early). This has worked very well for students in the past. On certain weeks, we will post EXTRA office hours as well.

Note: Class will be shared with **Dr. Spyros A. Svoronos**. This means that we will work together to create content for the course as well as sharing some aspects of grading. We will share grading of the UNISIM exam, last presentation, and final report.

Teaching Assistant

Samuel J, Berens samuelberens@ufl.edu

Course Description

Credits: 3. Description: Preliminary design of convention chemical processes, including process specifications, sitting and layout, equipment sizing, utility and manpower needs, safety and hazard analysis, environmental considerations and economic evaluation. Planning techniques for detailed engineering, construction and startup

Course Pre-Requisites / Co-Requisites

Prereq: Synthesis and Specification of Economic Production (ECH 4604)

Coreq: Materials of Chemical Engineering, Process Control Theory (ECH 4824, ECH 4323)

Course Objectives

Upon completion of this course, a student should be able to:

- CLO 1. To instill an ability to analyze comprehensive situations and masses of data and facts in order to define key problems and variables.
- CLO 2. Learn systematic methodologies for designing components, units and processes that meet performance specifications.
- CLO 3. Learn how to search the literature for possible solutions to various aspects of the problems.

CLO 4. Develop techniques for checking individual work for accuracy and learn to work together as part of a team to review and help each other avoid mistakes.

CLO 5. Become power users of available computer aided engineering tools.

Materials and Supply Fees: None

Professional Component (ABET):

(ABET) Skills acquired during course: (1) Engineering problem solving and critical thinking that includes basics of Chemical Engineering.

Relation to Program Outcomes (ABET):

Outcome	Coverage*
a. apply knowledge of mathematics, science, and engineering	High
b. design and conduct experiments, as well as to analyze and interpret data	
c. design a system, component, or process to meet desired needs within realistic constraints such as economic, environmental, social, political, ethical, health and safety, manufacturability, and sustainability	High
d. function on multidisciplinary teams	High
e. identify, formulate, and solve engineering problems	High
f. professional and ethical responsibility	High
g. communicate effectively	Medium
h. understand the impact of engineering solutions in a global, economic, environmental, and societal context	
i. recognition of the need for, and an ability to engage in life-long learning	High
j. knowledge of contemporary issues	High
k. use the techniques, skills, and modern engineering tools necessary for engineering practice	High

*Coverage is given as high, medium, or low. An empty box indicates that this outcome is not part of the course.

The ABET objectives are supported as follows:

- Students develop the ability to apply knowledge of mathematics, science and engineering in context of a professional process design project. Students must seek out the information (knowledge) needed for developing the design solution in appropriate references or other repositories of knowledge.
- The prime objective of the course is to teach students a systematic methodology for designing components, units and processes that meet performance specifications. Students develop an ability to apply knowledge from prerequisite courses to the solution of problems and sizing of equipment.
- Students are assigned in teams so as to mix personalities and abilities and work on a semester-long team design project. The required team work develops abilities that are needed for effective function on multi-disciplinary teams.
- Students are required to project needs into engineering requirements, synthesize process design concepts and prepare preliminary designs – thus identifying, formulating and solving engineering problems.
- Oral and written communications are practiced through weekly team project review meetings and with the course instructor and through weekly written progress reports. These interim reports are revised and become part of the final design report. Formal team presentations of the project are made at the end of the project.
- An ability to engage in lifelong learning is fostered through the project activities. Students are expected to research beyond the class and course materials for possible ideas and solutions to the problems, which arise in the development of valid design solutions.
- Through several class tutorials students become power users of the design software UniSim and acquainted with Aspen Plus. They acquire further skills by using these software packages to produce simulations of the processes they are designing.
- Lectures review safety concepts like flammability and toxicity. Information gathering includes obtaining MSDS sheets for all components involved in the design, as well as flammability limits. Safety and environmental impact are factors that students consider when selecting design.

Required Textbooks and Software

- A. Main course text (required)
- Title – Product & Process Design Principles – Synthesis, Analysis and Evaluation.
 - Author – Seider, Seader, and Lewin,
 - Publication date and edition – Any edition will work (I will have 4th Ed, 2017). First edition is great.
 - ISBN number 9781119282631 (4th edition)
- B. Required Software: Microsoft Office, access to a scanner, and access to Internet for Canvas LMS. Also UniSim, HYSYS and ASPEN (Go to Canvas for instruction for installation). A Windows laptop is required. Emulators will not work.
- C. Computer requirements:



- All students must have a computer for this class. Make sure that your computer meets the minimum requirements established by the College of engineering: <https://www.eng.ufl.edu/students/resources/computer-requirements/>
- If your computer is almost full or lack memory, ChemE IT personnel have some recommendations for you (Find it on Canvas).

Recommended Materials

- Online Resources: Learn ChemE, Educational Resources from ChemE from University of Colorado Boulder. Available at: <http://www.learncheme.com/screencasts/mass-energy-balances>

Course Schedule

- Course logistics/structure:
 - For the first 60% of the course: face to face lecture: 3 days per week (except holidays)
 - UniSim/Aspen Video tutorials: average time per homework should be ideally 1-2 hour/week. Student must submit homework in Canvas.
 - For the entire course: One weekly team project review meeting in which the teams make Powerpoint presentations.
- Topics Covered:

<ul style="list-style-type: none">Overview of the design processAssessing the problemSurveying literatureDatabase creation & property estimationSafety & environmental impact analysisProfessional ethicsPreliminary process synthesisSelection of base case - Concept screening & scoring matrices	<ul style="list-style-type: none">Heuristics for process synthesisReactor design & reactor network synthesisSynthesis of separation trainsSeparation of azeotropesHeat and power integrationEconomic evaluation of designsSeparation of azeotropesHeat and power integrationEconomic evaluation of designs	<ul style="list-style-type: none">Thermodynamic property estimation using UniSim and Aspen PlusSteady state simulation of reactors using UniSimSteady state simulation of separation processes using UniSimSteady state simulation of entire plants (including integration) using UniSimPump sizing & selection
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- **THE DETAILED SCHEDULE BELOW MAY CHANGE ACCORDING TO NEEDS AND CIRCUMSTANCES.** Any revisions will be announced in class and will be posted on Canvas

UNIT 1: EARLY STAGES IN DESIGNING AND RETROFITTING CHEMICAL PROCESSES	
Introduction to Product and Chemical Process Design Overview of the Process Synthesis Steps STEP 0. Problem assessment and surveying literature STEP 1: Preliminary Data base creation & property estimation: experiments; physical, environmental and safety data; chemical prices STEP 2. Collecting information about processing: raw materials, reaction pathways, product, by products	Deliverables 1,2, 3
UNIT #2: PRELIMINARY PROCESS SYNTHESIS FOR CONCEPT SCREENING AND SELCTION	
STEP 3. Preliminary Process Synthesis: Possible Flow Streams Process operations and Process Mode. Selecting promising Base-case flowsheet. Concept Screening and Selection (Decision Matrices) STEP 4: Performing Mass Balances on the flowsheet	Deliverables 4, 5, 6,7,8
UNIT #3: CONCEPTUALIZATION OF THE POSSIBLE PROCESS FLOW DIAGRAMS	
STEP 5: Heuristics for process synthesis: deciding on process stream conditions STEP 6: Perform material and energy balances on the flowsheet STEP 7: Replace simple process unit models, with more rigorous models STEP 8: Perform economic evaluation for the process (profitability analysis) STEP 9: Seek opportunities for heat and mass integration	8,9, 10, 11
Unit #4: EVALUATION AND OPTIMIZATION OF THE POSSIBLE PROCESS	
STEP 10: Perform environmental impact and sustainability calculations. Check process safety risks and provide recommendations. STEP 11: Seek to improve the design using process optimization. STEP 12: Perform economic evaluation for the optimized process (profitability analysis)	11, 12

Attendance Policy, Expectations, and Make-Up Policy

a) Attendance

- Regular attendance expected in addition to class discussions and satisfactory performance on class activities.
- Attendance will be taken in class periodically. Make sure to be in class or send an excuse to your instructor.
 - Signing an attendance on behalf of an absent or tardy student is in violation of the academic honesty policy and will result in disciplinary action. A first violation will result in a letter grade reduction for all involved parties. A second violation will result in course failure for all involved parties.
- **HOW TO SEND AN EXCUSE:**
 - Email Dr. Rivera at rivera.jimenez@eng.ufl.edu
 - Use the Following Subject line: ECH 4644: Absence Excuse
 - What constitute a valid excuse? Excused absences are consistent with university policies in the [undergraduate catalog](#) and require appropriate documentation. Absences will be excused under the following conditions:
 - 24 hours ahead of time that you have a legitimate, unavoidable absence (such as an exam conflict for a higher-numbered academic course)
 - A verifiable medical or family emergency
 - Travel for a student conference—provided all excuse request prior to travel
 - Need to come to class late or leave early for a legitimate reason

- Email instructor at least 24 hours before missing class due to interview confirmation email; conference email; UF official sporting event.

b) Basic Responsibilities Expected of You:

- Attendance is critical! The material you will learn is invaluable. In case of absence, you can ask a class mate for lecture material, use your book, and access supporting slides on Canvas. Note: supporting slides are NOT the complete lecture material, these are diagrams and pictures that I use to support the lecture.
- Don't be afraid to ask for help during class or office hours.
- Be an active learner - ask yourself questions during lectures, as you read, and as you attempt problems.
- Study in advance and go to office hours. Don't wait until the day before the exam, homework, or report to get clarification on the material.
- Check Canvas for class updates, assignments, announcements, lessons, calendar, and resources.
If using a laptop and other devices in class, you shouldn't be on Facebook, Netflix, Hulu, etc. or do other things that are not class-related. When instructor asks you to put your device away, please do so.
- Recording the lecture is not allowed using any type of media. If you need special accommodations, please contact your instructor.
- You need to notify your instructor if your need accommodation from the Disability Resource Center. I would love to help you out.

c) Emails, Announcements, Feedback, and Communications

- Announcements will be shared periodically during class and on Canvas. Is your responsibility to attend to class and read the emails/announcements from Canvas.
- After each assignment is graded, you are responsible for reviewing your instructor's feedback.
- Emails, announcements, and feedback may occur outside business hours.
- Your instructor should respond within 24 hrs during workdays (M-F). There is not guarantee of response during weekends. Plan accordingly.

Grading Policy:

- **Evaluation of Grades:**

Assignment	Percentage of Final Grade
Homework	20 % (Individual)
UniSim exam	20 % (Individual)
Class & workshop participation	5 % (Individual)
Final oral presentation	5 % (Individual)
Project grade	50 % (Individual)***

- Project grade:

- Based on the following:

Assignment	Percentage of Final Grade
Project progress reports (approximately one per week)	25%
Final design report	25%

- ***The individual team members' grade is adjusted according to peer evaluations as follows:
 - Individual grade = team grade * 0.5 {max[1 + (average of student's evaluation excluding max and min)/(team average)], 2.2}

- **Grading Scale:** The students are sorted in the order of decreasing overall points. Grades are then decided as follows:

Division between A and A-	Largest gap between two students with 90 >= overall points > 85
Division between A- and B+	Largest gap between two students with 85 >= overall points > 80
Division between B+ and B	Largest gap between two students with 80 >= overall points > 75
Division between B and B-	Largest gap between two students with 75 >= overall points > 70
Division between B- and C+	Largest gap between two students with 70 >= overall points > 65
Division between C+ and C	Largest gap between two students with 65 >= overall points > 55
Division between C and C-	Largest gap between two students with 55 >= overall points > 45
Division between C- and D+	Largest gap between two students with 45 >= overall points > 30
Division between D+ and D	Largest gap between two students with 30 >= overall points > 10
Division between D and D-	Largest gap between two students with 10 >= overall points >= 0
E	Given to students for honesty violations.

Institutional Policies:

Students Requiring Accommodations

Students with disabilities requesting accommodations should first register with the Disability Resource Center (352-392-8565, <https://www.dso.ufl.edu/drc>) by providing appropriate documentation. Once registered, students will receive an accommodation letter which must be presented to the instructor when requesting accommodation. Students with disabilities should follow this procedure as early as possible in the semester.

Course Evaluation

Students are expected to provide feedback on the quality of instruction in this course by completing online evaluations at <https://evaluations.ufl.edu/evals>. Evaluations are typically open during the last two or three weeks of the semester, but students will be given specific times when they are open. Summary results of these assessments are available to students at <https://evaluations.ufl.edu/results/>.

University Honesty Policy

UF students are bound by The Honor Pledge which states, "We, the members of the University of Florida community, pledge to hold ourselves and our peers to the highest standards of honor and integrity by abiding by the Honor Code. On all work submitted for credit by students at the University of Florida, the following pledge is either required or implied: "On my honor, I have neither given nor received unauthorized aid in doing this assignment." The Honor Code (<https://www.dso.ufl.edu/sccr/process/student-conduct-honor-code/>) specifies a number of behaviors that are in violation of this code and the possible sanctions. Furthermore, you are obligated to report any condition that facilitates academic misconduct to appropriate personnel. If you have any questions or concerns, please consult with the instructor or TAs in this class.

Software Use

All faculty, staff, and students of the University are required and expected to obey the laws and legal agreements governing software use. Failure to do so can lead to monetary damages and/or criminal penalties for the individual violator. Because such violations are also against University policies and rules, disciplinary action will be taken as appropriate. We, the members of the University of Florida community, pledge to uphold ourselves and our peers to the highest standards of honesty and integrity.

Student Privacy

There are federal laws protecting your privacy with regards to grades earned in courses and on individual assignments. Review this [website](http://registrar.ufl.edu/catalog0910/policies/regulationferpa.html) for more information about FERPA. Access: <http://registrar.ufl.edu/catalog0910/policies/regulationferpa.html>

Commitment to a safe and inclusive learning environment

The Herbert Wertheim College of Engineering values broad diversity within our community and is committed to individual and group empowerment, inclusion, and the elimination of discrimination. It is expected that every person in this class will treat one another with dignity and respect regardless of gender, sexuality, disability, age, socioeconomic status, ethnicity, race, and culture. If you feel like your performance in class is being impacted by discrimination or harassment of any kind please contact your instructor or any of the following:

- Your academic advisor or Graduate Program Coordinator
- Robin Bielling, Director of Human Resources, 352-392-0903, rbielling@eng.ufl.edu
- Curtis Taylor, Associate Dean of Student Affairs, 352-392-2177, taylor@eng.ufl.edu
- Toshikazu Nishida, Associate Dean of Academic Affairs, 352-392-0943, nishida@ufl.edu

Sexual Discrimination, Harassment, Assault, or Violence: If you or a friend has been subjected to sexual discrimination, sexual harassment, sexual assault, or violence contact the **Office of Title IX Compliance**, located at Yon Hall Room 427, 1908 Stadium Road, (352) 273-1094, title-ix@ufl.edu

Campus Resources:

Health and Wellness

- **U Matter, We Care:** If you or a friend is in distress, please contact umatter@ufl.edu or 352 392-1575 so that a team member can reach out to the student.
- **Counseling and Wellness Center:** <http://www.counseling.ufl.edu/cwc> , and 392-1575; and the University Police Department: 392-1111 or 9-1-1 for emergencies.
- **Sexual Assault Recovery Services (SARS).** Student Health Care Center, 392-1161.
- **University Police Department** at 392-1111 (or 9-1-1 for emergencies), or <http://www.police.ufl.edu/>

Academic Resources

- **E-learning technical support**, 352-392-4357 (select option 2) or e-mail to Learning-support@ufl.edu . <https://lss.at.ufl.edu/help.shtml> .
- **Career Resource Center**, Reitz Union, 392-1601. Career assistance and counseling. <https://www.crc.ufl.edu/> .
- **Library Support**, <http://cms.uflib.ufl.edu/ask> . Various ways to receive assistance with respect to using the libraries or finding resources.
- **Teaching Center**, Broward Hall, 392-2010 or 392-6420. General study skills and tutoring. <https://teachingcenter.ufl.edu/> .
- **Writing Studio**, 302 Tigert Hall, 846-1138. Help brainstorming, formatting, and writing papers. <https://writing.ufl.edu/writing-studio/> .
- **Student Complaints Campus:** https://www.dso.ufl.edu/documents/UF_Complaints_policy.pdf .
- **On-Line Students Complaints:** <http://www.distance.ufl.edu/student-complaint-process> .