MATERIAL SAFETY DATA SHEET

SECTION 1  PRODUCT AND COMPANY IDENTIFICATION

PRODUCT
Product Name:  ISOPAR M SOLVENT
Product Description:  Isoparaffinic Hydrocarbon
MSDS Number:  9014
Product Code:  20107020V010
Intended Use:  Solvent
CAS Number:  64742-47-8

COMPANY IDENTIFICATION
Supplier:  IMPERIAL OIL CHEMICALS DIVISION
240 4th Avenue S.W.
CALGARY, ALBERTA.  T2P 3M9     Canada
24 Hour Environmental / Health Emergency Telephone 1-866-232-9563
Transportation Emergency Phone Number 1-866-232-9563
Product Technical Information 1-800-663-4109

SECTION 2  COMPOSITION / INFORMATION ON INGREDIENTS

No Reportable Hazardous Substance(s) or Complex Substance(s).

SECTION 3  HAZARDS IDENTIFICATION

This material is not considered to be hazardous according to regulatory guidelines see Section 15.

PHYSICAL/CHEMICAL EFFECTS
Material can accumulate static charges which may cause an ignition.

HEALTH EFFECTS
Repeated exposure may cause skin dryness or cracking.  If swallowed, may be aspirated and cause lung damage.  May be irritating to the eyes, nose, throat, and lungs.

NFPA Hazard ID:  Health:  1  Flammability:  1  Reactivity:  0
HMIS Hazard ID:  Health:  1  Flammability:  1  Reactivity:  0

NOTE:  This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 4  FIRST AID MEASURES

INHALATION
Remove from further exposure.  For those providing assistance, avoid exposure to yourself or others.  Use
adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

SKIN CONTACT
Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse.

EYE CONTACT
Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION
Seek immediate medical attention. Do not induce vomiting.

NOTE TO PHYSICIAN
If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

SECTION 5  FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA
Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Inappropriate Extinguishing Media: Straight streams of water

FIRE FIGHTING
Fire Fighting Instructions: Evacuate area. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. Fire-fighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Hazardous Combustion Products: Smoke, Fume, Incomplete combustion products, Oxides of carbon

FLAMMABILITY PROPERTIES
Flash Point [Method]: >94°C (200°F) [ASTM D-93]
Flammable Limits (Approximate volume % in air): LEL: 0.6 UEL: 4.9
Autoignition Temperature: >200°C (392°F)

SECTION 6  ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES
In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

PROTECTIVE MEASURES
Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required, due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.
For emergency responders: Respiratory protection: half-face or full-face respirator with filter(s) for organic vapor and, when applicable, H2S, or Self Contained Breathing Apparatus (SCBA) can be used depending on the size of spill and potential level of exposure. If the exposure cannot be completely characterized or an oxygen deficient atmosphere is possible or anticipated, SCBA is recommended. Work gloves that are resistant to aromatic hydrocarbons are recommended. Note: gloves made of polyvinyl acetate (PVA) are not water-resistant and are not suitable for emergency use. Chemical goggles are recommended if splashes or contact with eyes is possible. Small spills: normal antistatic work clothes are usually adequate. Large spills: full body suit of chemical resistant, antistatic material is recommended.

SPILL MANAGEMENT

Land Spill: Stop leak if you can do so without risk. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do so without risk. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Large Spills: Dyke far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

SECTION 7  HANDLING AND STORAGE

HANDLING

Avoid contact with skin. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). When the material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations). Use proper bonding and/or earthing procedures. However, bonding and earthing may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

Loading/Unloading Temperature: [Ambient]

Transport Temperature: [Ambient]

Transport Pressure: [Ambient]

Static Accumulator: This material is a static accumulator. A liquid is typically considered a nonconductive, static accumulator if its conductivity is below 100 pS/m (100x10E-12 Siemens per meter) and is considered a semiconductive, static accumulator if its conductivity is below 10,000 pS/m. Whether a liquid is nonconductive or semiconductive, the precautions are the same. A number of factors, for example liquid temperature, presence of contaminants, anti-static additives and filtration can greatly influence the conductivity of a liquid.

STORAGE

The container choice, for example storage vessel, may effect static accumulation and dissipation. Do not store in open or unlabelled containers.
Storage Temperature: [Ambient]
Storage Pressure: [Ambient]

Suitable Containers/Packing: Tankers; Tank Trucks; Railcars; Barges; Drums
Suitable Materials and Coatings (Chemical Compatibility): Neoprene; Epoxies; Epoxy Phenolics; Polyamide; Polyethylene; Polypropylene; Polyester; Teflon; Carbon Steel; Stainless Steel
Unsuitable Materials and Coatings: Natural Rubber; Ethylene-propylene-diene monomer (EPDM); Polystyrene; Butyl Rubber

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>Substance Name</th>
<th>Form</th>
<th>Limit/Standard</th>
<th>Note</th>
<th>Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>DISTILLATES (PETROLEUM), HYDROTREATED LIGHT</td>
<td>Vapour.</td>
<td>RCP - TWA</td>
<td>152 ppm 1200 mg/m³</td>
<td>Total Hydrocarbons Supplier</td>
</tr>
</tbody>
</table>

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

Adequate ventilation should be provided so that exposure limits are not exceeded.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

Half-face filter respirator

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapour warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

No protection is ordinarily required under normal conditions of use.

Eye Protection: If contact is likely, safety glasses with side shields are recommended.
Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:
If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practise good housekeeping.

ENVIRONMENTAL CONTROLS
Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

GENERAL INFORMATION
Physical State: Liquid
Form: Clear
Colour: Colourless
Odour: Odourless
Odour Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION
Relative Density (at 15.6 °C): 0.791
Density (at 15 °C): 788 kg/m³ (6.58 lbs/gal, 0.79 kg/dm³)
Flash Point [Method]: >94°C (200°F) [ASTM D-93]
Flammable Limits (Approximate volume % in air): LEL: 0.6 UEL: 4.9
Autoignition Temperature: >200°C (392°F)
Boiling Point / Range: 218°C (424°F) - 257°C (495°F)
Vapour Density (Air = 1): 6.5 at 101 kPa [Calculated]
Vapour Pressure: 0.012 kPa (0.09 mm Hg) at 20°C | 0.044 kPa (0.33 mm Hg) at 38°C | 0.137 kPa (1.03 mm Hg) at 55°C
Evaporation Rate (n-butyl acetate = 1): < 0.01
pH: N/A
Log Pow (n-Octanol/Water Partition Coefficient): N/D
Solubility in Water: Negligible
Viscosity: 2.57 cSt (2.57 mm²/sec) at 40°C | 3.57 cSt (3.57 mm²/sec) at 25°C
Oxidizing Properties: See Hazards Identification Section.

OTHER INFORMATION
Freezing Point: -77°C (-107°F)
Melting Point: N/D
Pour Point: -57°C (-71°F)
Molecular Weight: 188 [Calculated]
Hygroscopic: No
Coefficient of Thermal Expansion: 0.00074 V/V/DEG C
Decomposition Temperature: N/D
SECTION 10  
STABILITY AND REACTIVITY

STABILITY:  Material is stable under normal conditions.

CONDITIONS TO AVOID:  Avoid heat, sparks, open flames and other ignition sources.

MATERIALS TO AVOID:  Strong oxidizers

HAZARDOUS DECOMPOSITION PRODUCTS:  Material does not decompose at ambient temperatures.

HAZARDOUS POLYMERIZATION:  Will not occur.

SECTION 11  
TOXICOCLOGICAL INFORMATION

ACUTE TOXICITY

<table>
<thead>
<tr>
<th>Route of Exposure</th>
<th>Conclusion / Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td></td>
</tr>
<tr>
<td>Toxicity: Data available.</td>
<td>Minimally Toxic. Based on test data for structurally similar materials.</td>
</tr>
<tr>
<td>Irritation: Data available.</td>
<td>Negligible hazard at ambient/normal handling temperatures. Based on test data for structurally similar materials.</td>
</tr>
<tr>
<td>Ingestion</td>
<td></td>
</tr>
<tr>
<td>Toxicity: LD50 &gt; 15000 mg/kg</td>
<td>Minimally Toxic. Based on test data for structurally similar materials.</td>
</tr>
<tr>
<td>Skin</td>
<td></td>
</tr>
<tr>
<td>Toxicity: LD50 &gt; 3160 mg/kg</td>
<td>Minimally Toxic. Based on test data for structurally similar materials.</td>
</tr>
<tr>
<td>Irritation: Data available.</td>
<td>May dry the skin leading to discomfort and dermatitis. Based on test data for structurally similar materials.</td>
</tr>
<tr>
<td>Eye</td>
<td></td>
</tr>
<tr>
<td>Irritation: Data available.</td>
<td>May cause mild, short-lasting discomfort to eyes. Based on test data for structurally similar materials.</td>
</tr>
</tbody>
</table>

CHRONIC/OTHER EFFECTS

For the product itself:
Vapour/aerosol concentrations above recommended exposure levels are irritating to the eyes and respiratory tract, may cause headaches, dizziness, anaesthesia, drowsiness, unconsciousness and other central nervous system effects including death. Prolonged and/or repeated skin contact with low viscosity materials may defat the skin resulting in possible irritation and dermatitis. Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema.

CMR Status:  None.

--REGULATORY LISTS SEARCHED--

1 = IARC 1
2 = IARC 2A
3 = IARC 2B
4 = ACGIH ALL
5 = ACGIH A1
6 = ACGIH A2
SECTION 12  ECOLOGICAL INFORMATION

The information given is based on data available for the material, the components of the material, and similar materials.

ECOTOXICITY
Material -- Not expected to be harmful to aquatic organisms.
Material -- Not expected to demonstrate chronic toxicity to aquatic organisms.

PERSISTENCE AND DEGRADABILITY
Biodegradation:
Material -- Expected to be readily biodegradable.

Hydrolysis:
Material -- Transformation due to hydrolysis not expected to be significant.

Photolysis:
Material -- Transformation due to photolysis not expected to be significant.

Atmospheric Oxidation:
Material -- Expected to degrade rapidly in air

SECTION 13  DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS
Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

REGULATORY DISPOSAL INFORMATION
Empty Container Warning: Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14  TRANSPORT INFORMATION

LAND (TDG): Not Regulated for Land Transport

LAND (DOT): Not Regulated for Land Transport
SEA (IMDG): Not Regulated for Sea Transport according to IMDG-Code

AIR (IATA): Not Regulated for Air Transport

SECTION 15 REGULATORY INFORMATION

WHMIS Classification: Not controlled

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the (M)SDS contains all the information required by the Controlled Products Regulations.

CEPA: All components of this material are either on the Canadian Domestic Substances List (DSL), exempt, or have been notified under CEPA.

Complies with the following national/regional chemical inventory requirements: AICS, DSL, ENCS, IECSC, KECI, PICCS, TSCA

The Following Ingredients are Cited on the Lists Below: None.

--REGULATORY LISTS SEARCHED--

1 = TSCA 4
2 = TSCA 5a2
3 = TSCA 5e
4 = TSCA 6
5 = TSCA 12b
6 = NPRI

SECTION 16 OTHER INFORMATION

N/D = Not determined, N/A = Not applicable

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:
Revision Changes:
Section 06: Protective Measures was modified.
Section 09: Phys/Chem Properties Note was modified.
Section 09: Boiling Point C(F) was modified.
Section 09: Pour Point C(F) was modified.
Section 09: Density - Header was modified.
Section 09: Density kg/m3(lbs/gal) was modified.
Section 08: Comply with applicable regulations phrase was modified.
Section 09: VAPOUR PRESSURE was modified.
Section 09: Vapour Pressure was modified.
Section 09: Relative Density - Header was modified.
Section 09: Flash Point C(F) was modified.
Section 09: Autoignition Temperature was modified.
Section 09 Viscosity was modified.
Section 09 Viscosity was modified.
Section 14: LAND (TDG) - Header was modified.
Section 15: National Chemical Inventory Listing - Header was modified.
Section 15: National Chemical Inventory Listing was modified.
Section 11: Additional Health Information was modified.
Section 09: Freezing Point ºC(ºF) was modified.
Section 08: Exposure Limits Table was modified.
Section 01: Company Contact Methods Sorted by Priority was modified.
Section 09: Form - Header was added.
Section 09: Physical State was added.
Section 01: Product Code was added.
Section 01: Product Code - Header was added.
Section 01: CAS No - Header was added.
Section 01: CAS No was added.
Section 09: Form - Header was deleted.
Section 09: Physical State was deleted.

WHMIS Classification: Not controlled

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